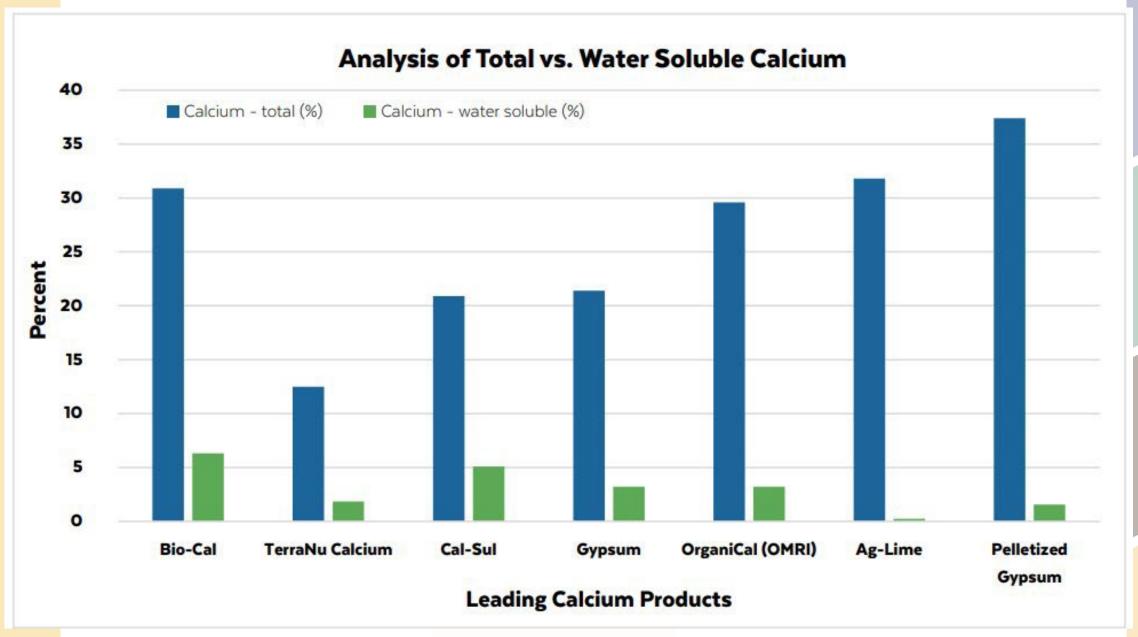


Christopher Kniffen, Director of Research







Bio-Cal Product Intro

- Proprietary, calcium-based soil amendment
- Formulated with five calcium sources that range from soluble to time-released
- Bio-Cal provides highly reactive, readily available calcium
- Bio-Cal acts as a catalyst in soil fertility programs, helping to mobilize nutrients, unlock soil potential and promote heathier and stronger crops
- Improves water infiltration, soil structure, and nutrient availability
- Enhances crop performance and optimizes manure efficiency





Historically, Bio-Cal was positioned as a soil amendment for improving the quality of forages to supplement dairy rations

Observational improvements in plant health, standability, and yield were common when Bio-Cal was applied to forages.

"Calcium is the trucker of all minerals"

Data gaps limited confidence in the products performance when applied to row crops as the short-term performance was often overshadowed by uncontrolled variables influencing yield.





We questioned if a deeper understanding of Bio-Cal mode of action would increase the product's use cases and success

Observational experience and basic soil science concepts of cation selectivity suggested the Bio-Cal mode of action and performance may be not fully realized when limited to forages.

Questioned if increasing the soluble fraction of calcium in the soil, via Bio-Cal, improves the porosity of the soil and the availability of sulfur as observed by many of our customers.

Also hypothesized that Bio-Cal functions as soil nutrient mobilizer. When positioned correctly, Bio-Cal improves the availability of potassium via cation displacement on the soil colloid.

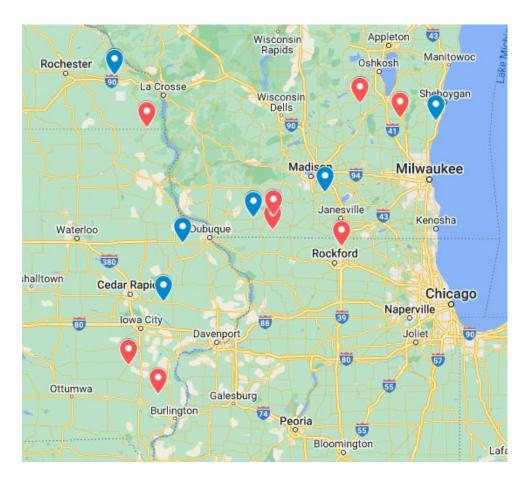




Bio-Cal / OrganiCal Trial Site Locations 2023 - 2024

2024 Site Description

- 10 trial locations
- 34 experimental sites (fields)
- 54 soil types
 - Silt loam Clay
- Corn, Soybeans, and Alfalfa
- Manure and dry fertilizer nutrient management systems
- Mean application rate: 500 pounds/acre Bio-Cal



Each Bio-Cal farm trial location Blue = 2023, Red = 2024

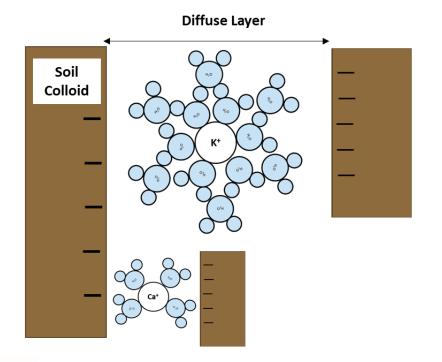


Question: Will increasing the soluble fraction of calcium in the soil, via Bio-Cal, improve the porosity of the soil and the availability of biologically mediated nutrients

Preliminary evidence suggests that soil dispersion / compaction to be influenced by soluble ions in soil solution.

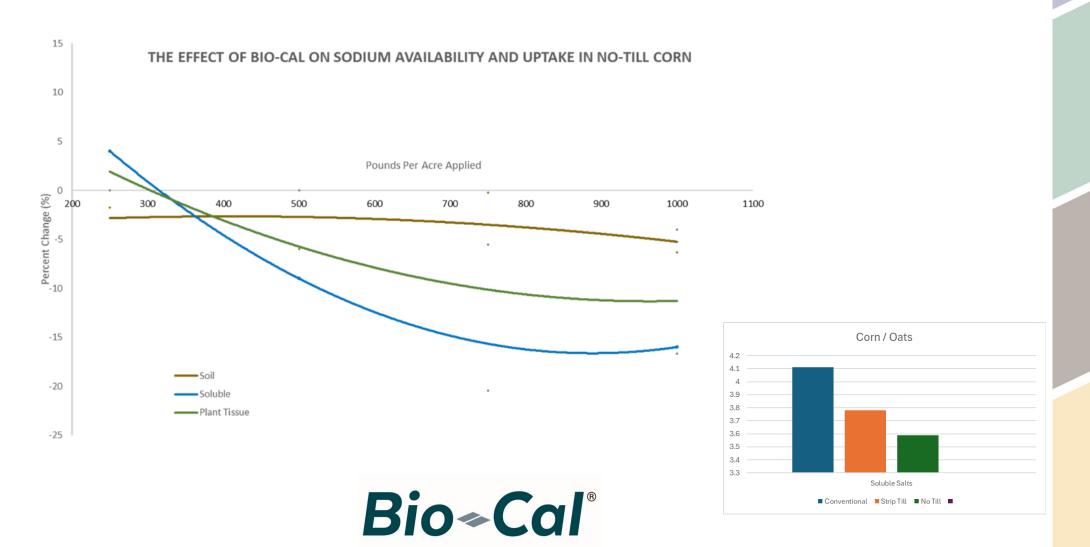
Higher concentrations of monovalent Sodium and Potassium increase compaction and shrink well

Soluble minerals can increase or decrease the distance between soil particles (colloids)





2023 Bio-Cal trials reported soluble salt management results enriching No-Till farming practices goals of soil health

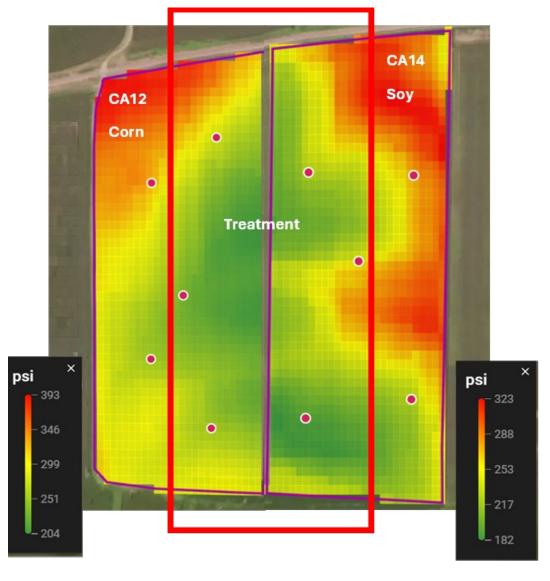




"This precision soil mapping system and methodology precisely identifies the areas and depths where each individual field is compacted and quantifies the extent of the compaction.

Using this data, growers are provided with a customized tillage prescription that can be adjusted to their preferences, including compaction threshold, max tillage depth and specific crop."

- Earth Optics (https://earthoptics.com/platform-products/tillmapper)

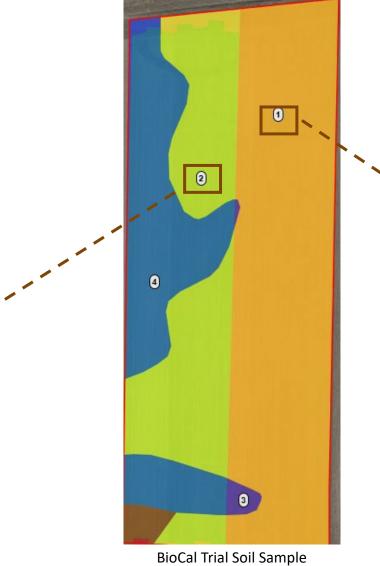




500 lbs/ac Bio-Cal



Soil Monolith pulled from Point 2 on July 1st, 2024.



BioCal Trial Soil Sample Locations with Zone Split.



Omission Strip



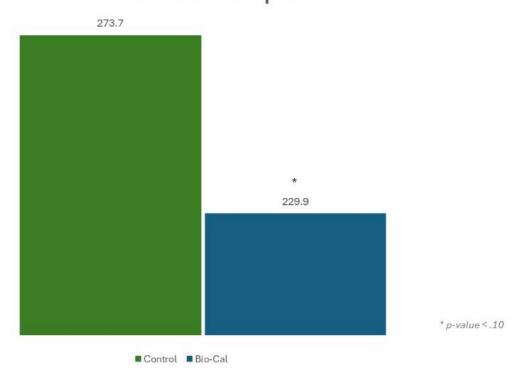
Soil Monolith pulled from Point 1 on July 1st, 2024.

Bio-Cal Decreased Spring Soil Compaction 19% in Multi-Year No-Till Corn / Soy Trials - Southeastern MN

Pre-plant soil compaction was reduced **44 PSI** in Bio-Cal treatments



Impact of Bio-Cal on Soil Compaction
6" Soil Depth

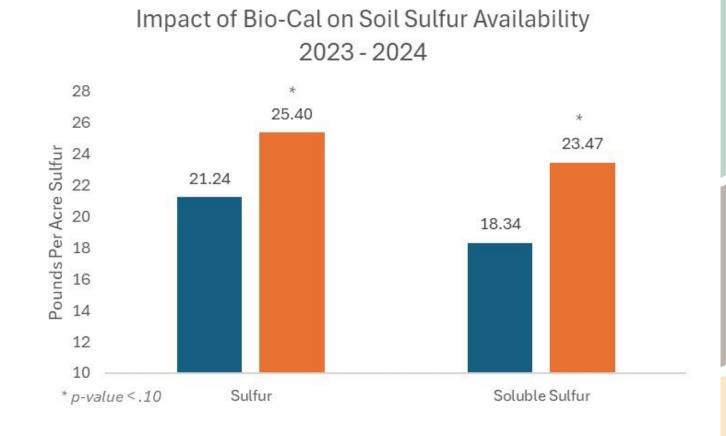




Improvements in soil sulfur availability confirm the impact of improved porosity, via Bio-Cal, and improved soil oxidation and sulfur cycling

Available soil sulfur increased 20%

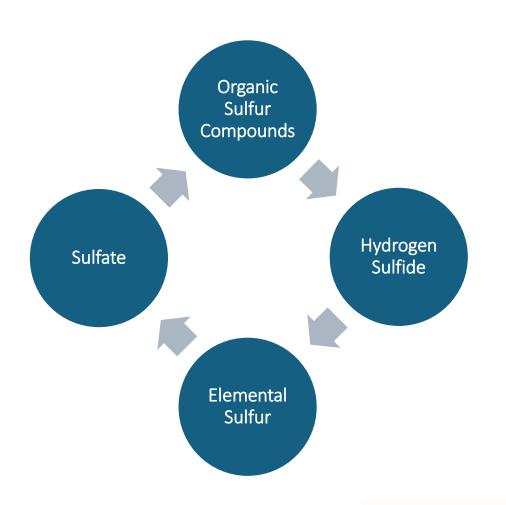
Soluble soil sulfur increased 28%





Sample size – 349
Sample collection – early/mid season

Sulfur plant availability is directly correlated to the porosity and governed by reduction – oxidation reactions



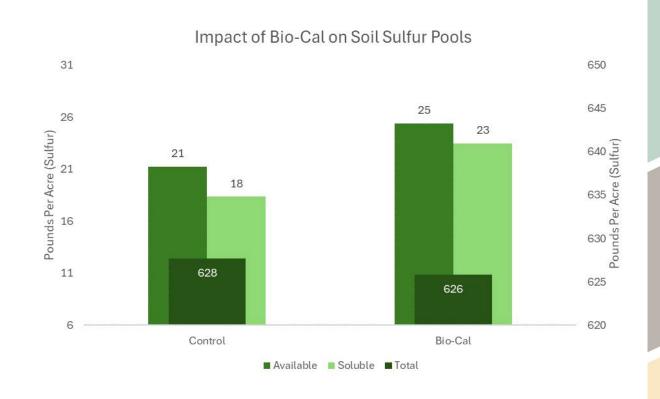




Total Sulfur Pools Remain Consistent Suggesting Bio-Cal Improved the Availability and Solubility of Soil Sulfur

Discussion

- Total sulfur pools remain unchanged by addition of Bio-Cal
- Bio-Cal increased available and soluble sulfur pools
 20% and 28%, respectively
- Increases in available and soluble sulfur pools suggest Bio-Cal is enhancing the availability of soil sulfur





Bio-Cal, when compared to traditional calcium / sulfur inputs, reported increased sulfur availability despite lower applied rates of sulfur with Bio-Cal

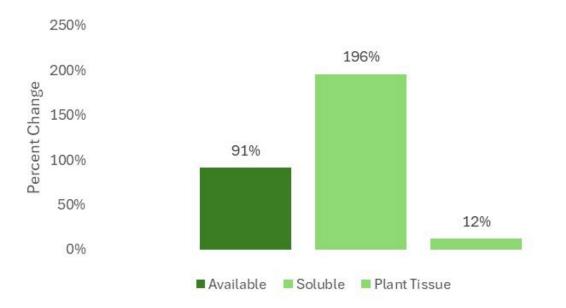
Experimental Design

- Bio-Cal and Cal-Sul were applied at general application rates
 - Bio-Cal 472 pounds
 - Cal-Sul 200 pounds

Results

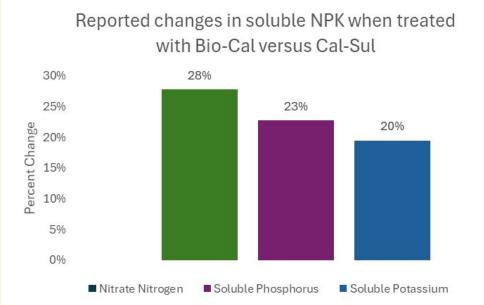
Cal-Sul treatment applied 24.5
 pounds per acre more sulfur
 per acre than Bio-Cal, yet
 reported <u>lower levels of</u>
 available, soluble, and plant
 tissue sulfur

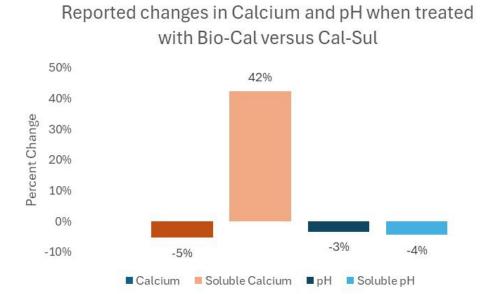
Reported changes in Sulfur Availability and Uptake when treated with Bio-Cal versus Cal-Sul





Bio-Cal and Cal-Sul also reported Improved NPK Availability, Calcium Solubility and Performance than Cal-Sul





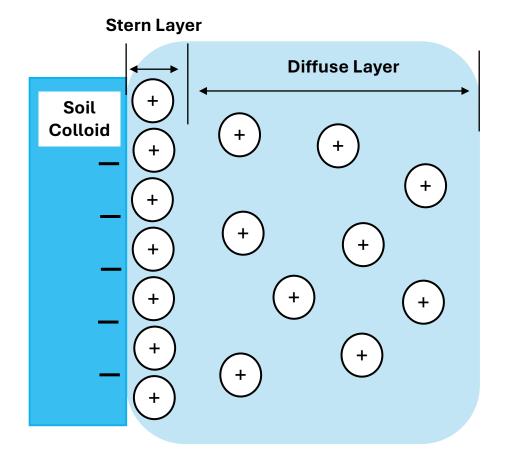


Question: Does Bio-Cal increase the availability and mobility of additional plant nutrients

Soils will always work to reach equilibrium

Increasing soluble divalent cation such as calcium 2+ will naturally displace two monovalent cation potassium or sodium ions 1+

In soils where potassium is present yet fixed or "tied up" to the soil colloid, saturating the soil solution with soluble calcium should logically increase the availability of potassium for plant uptake.





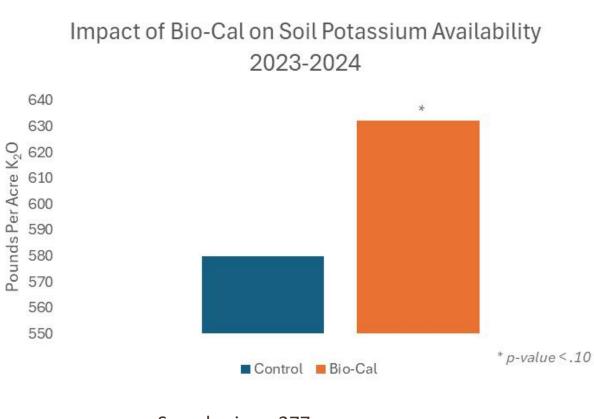
90% of the samples collected from 2023 and 2024 Bio-Cal trials reported improved potassium availability

9% increase in soil potassium (lbs/ac)

10% increase in base saturation K%

52 pounds per acre K₂O uplift

- \$18.20 per acre potash (MOP)
- \$48.10 per acre (SOP)



Sample size – 377
Sample collection – early/mid season



Fundamental concepts in cation selectivity suggest results observed in salinity, potassium, and sulfur management may be transferred to high magnesium soil

Current best management practices for high magnesium soil management are limited to:

- Farming around the problem
- Tillage
- No-till practices



Control



Bio-Cal

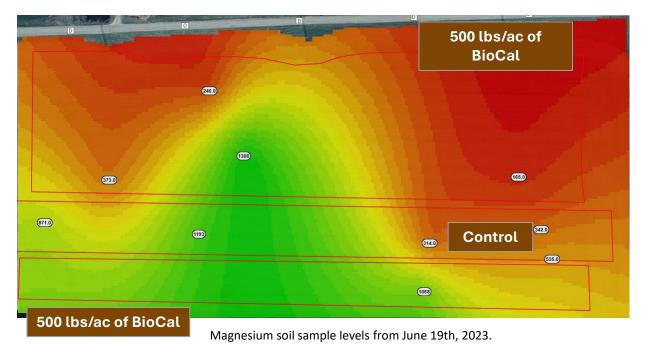
2023 field samples from Wisconsin trial on high magnesium soils



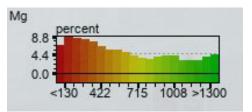
Multi-Year Bio-Cal Trial reported Reduced Soil Magnesium on a dolomitic parent material - SC Wisconsin

Site Selection

- Bio-Cal was applied in consecutive years on a dolomitic parent material loess silt loam
- Primary concerns to address were salinity and magnesium
- Continuous Corn No Till Rotation



	Solu	Soluble Cations (percent total)					
Soil Type	Calciu m	Magne sium	Potassi um	Sodium			
Total	37%	28%	18%	17%			
Ideal	55-60%	18-20%	9-10%	.8-2%			

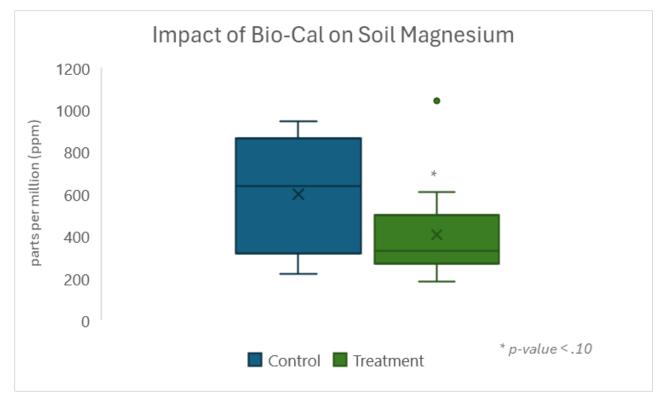




Bio-Cal reduced Soil Magnesium 32 % in 90% of the sample points collected spring 2024

Results

- Bio-Cal reduced soil magnesium levels 32% compared to the control treatment zones
- The <u>32% reduction</u> in soil magnesium levels equated to 386 pounds per acre of magnesium that was impacted by the application of Bio-Cal

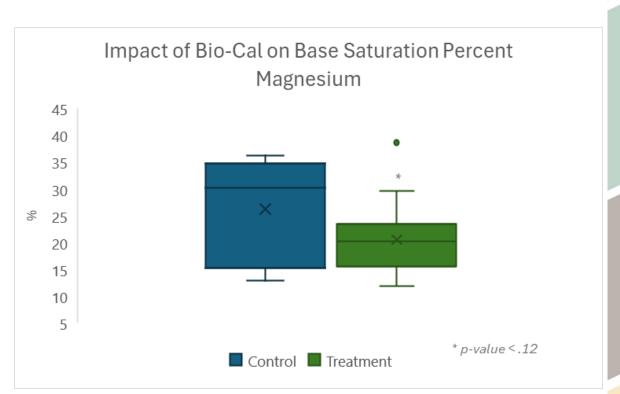




Base Saturation Percentage of Magnesium was also reduced 21% - no other cation base saturation percentages were impacted

Discussion

- Base Saturation Magnesium was reduced 5.66 percentage points
 (26% Mg – 20% Mg)
- The reported 21% reduction in Magnesium base saturation percentages was <u>only</u> observed for Magnesium.
- All other cations were not impacted by Bio-Cal





Bio-Cal reductions in soil magnesium and improvements in soil tilth, can be missed due to underlying nutrient limitations and soil moisture

Potassium deficiencies are often the yield limiting factor preventing uplifts with Bio-Cal in high moisture years

2023

Control	213.07	bu/ac	
Treatment	217.09	bu/ac	+4.02

Drought years' experience higher frequencies of shrink / swell and the results of Bio-Cal are typically expressed more dramatically

Bio-Cal Agronomic Considerations:

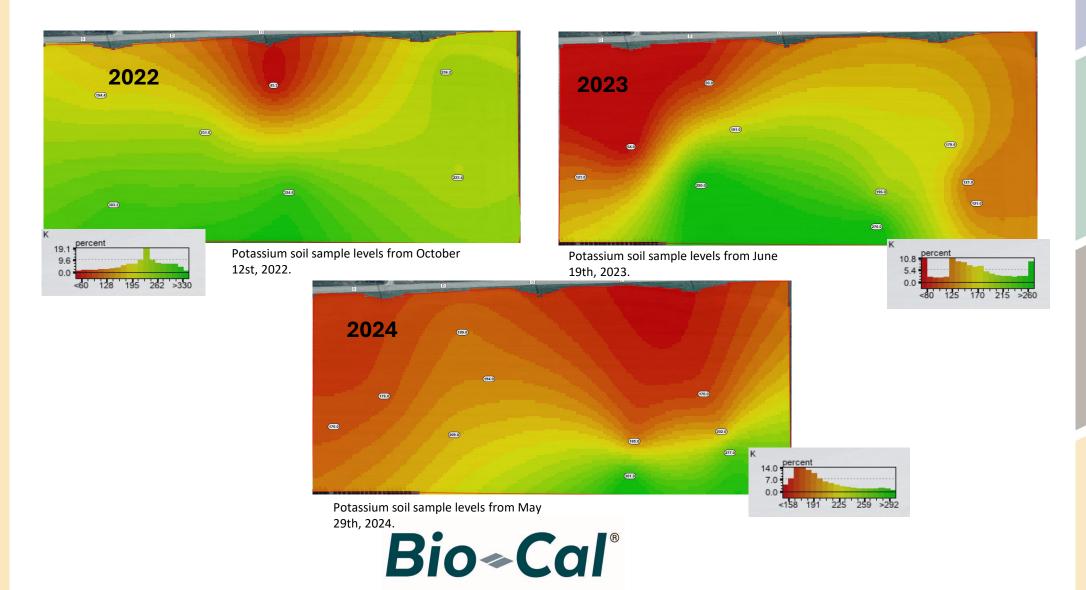
- Sensitivities to low soil pH
- Potassium

2024

Control	233.77	bu/ac	
Treatment	234.94	bu/ac	+1.17



Soil potassium levels must be monitored closely when utilizing Bio-Cal as a BMP for excess soil magnesium



Due to the high salinity concerns with manure - we questioned the impact of Bio-Cal on manure use efficiency

Experimental Design

- Bio-Cal applied two consecutive years
 - 500 pounds per acre
- Corn / Soy Rotation
- Multiple nutrient management strategies
 - 15,000 gallons per acre dairy manure
 - 5 ton per acre dry bed pack and potash (110 pounds per acre)
 - 148 pounds per acre potash
 - LIF starter and control
- No-Till / Conventional Tillage



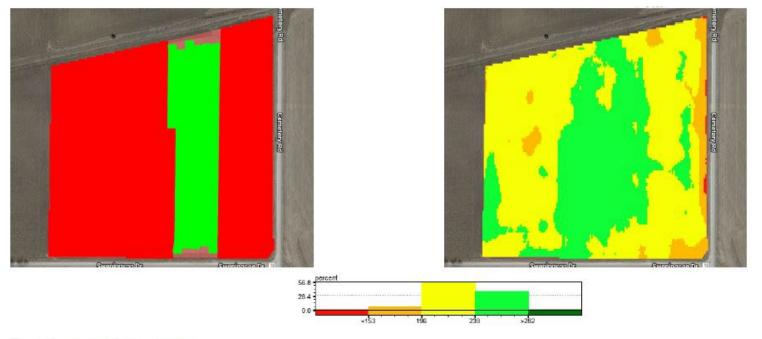
Bio-Cal treatments outlined in blue



2023

Bio-Cal increased corn yields 16.88 bushels per acre

- Winona, Minnesota

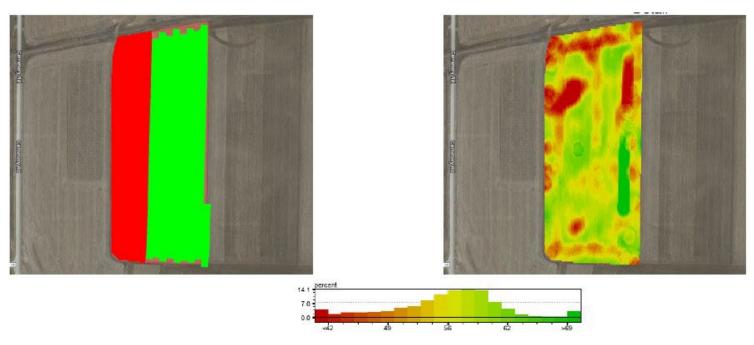


Total Harvested Acres: 37.27 Whole Field Yield Average: 230.86

Zone No.	Mgmt Zone Name	Range	Zone Name	Data	Avg Moisture%	Avg Yield	HarvestAcres	Area
Zone 1	BIO-GEL Trial 1.26	Min - Max	1	None	23.28	227.72 bu/ac	29.08	29.11
Zone 2	BIO-GEL Trial 1.26	Min - Max	2	None	24.47	244.60 bu/ac	7.45	7.47



2023 Bio-Cal increased soybean yields 3.16 bushels per acre



Total Harvested Acres: 25.98 Whole Field Yield Average: 55.57

Zone No.	Mgmt Zone Name	Range	Zone Name	Data	Avg Moisture%	Avg Yield	HarvestAcres	Area
Zone 1	BIO-CAL Trial 1.26	Min - Max	1	None	10.33	53.63 bu/ac	9.85	9.87
Zone 2	BIO-CAL Trial 1.26	Min - Max	2	None	10.77	56.79 bu/ac	15.25	15.52



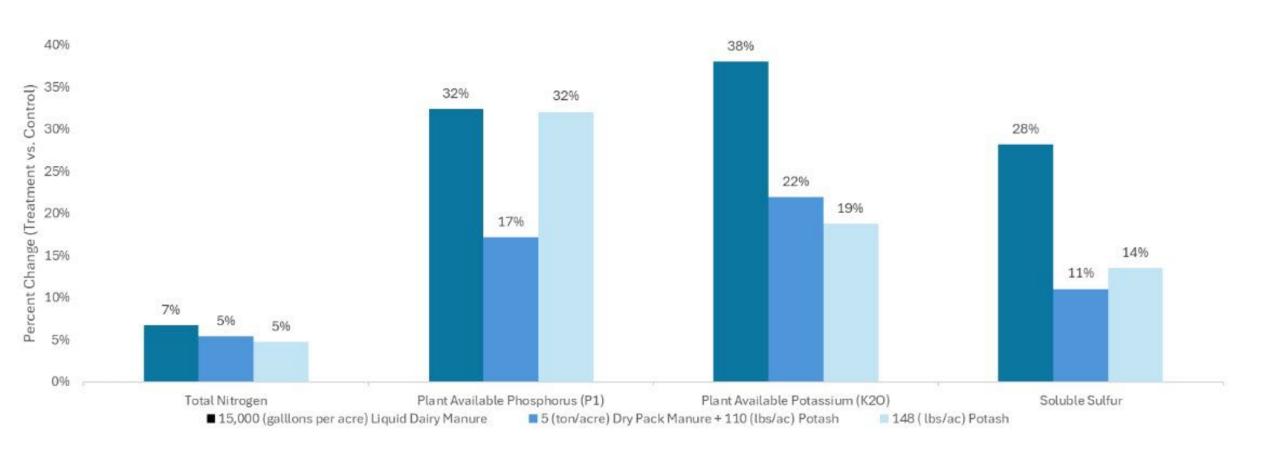
Bio-Cal increased corn silage ROI - Winona, MN

BIO-CAL (CORN SILA	GE ROI			
		Control	Bi	o-Cal	
Pounds Per Acre - Applied		0	500	1000	
Milk 2006 Non-Processed		3403	3428	3582	Potential
Average Corn Silage Yield (Dry Matter Tons Per Acre)	10	-	-	-	Increase
Pounds Per Acre - Milk		34030	34280	35820	
Milk Revenue	\$0.20	\$6,806.00	\$6,856.00	\$7,164.00	Revenue
BIO-CAL Cost (per acre)	\$0.05	\$0.00	\$22.50	\$45.00	\$358 per
BIO-CAL ROI		-	1	7	acre

	BIO-CAL CORN SILAGE ROI					
	o-Cal	Bio	Control			
	1000	500	0		Pounds Per Acre - Applied	
	310	289	298		ISU Beef	
Potenti	-	-	-	10	Average Corn Silage Yield (Dry Matter Tons Per Acre)	
Increas	3100	2890	2980		Pounds Per Acre - Beef	
Revenu	\$8,525.00	\$7,947.50	\$8,195.00	\$2.75	Beef Revenue (per pound)	
\$330 pc	\$45.00	\$22.50	\$0.00	\$0.05	BIO-CAL Cost (per acre)	
•	6	-12	-		BIO-CAL ROI	
acre						



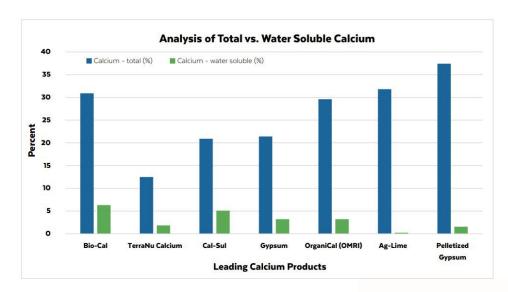
Comparative Impact of Bio-Cal and Nutrient Management Practices on Soil Macronutrient Availability for a Southeastern Minnesota Dairy Farm (2024)





Lastly, with the high level of total calcium in Bio-Cal we questioned the impact Bio-Cal has on soil pH

Sample ID: 2-BC	Lab Number: 70076386		
Moisture		8.5	%
Calcium (total)		30.9	%
Magnesium (total)		2.52	%
Total neutralizing va	lue (CaCO3 eq)	73.1	%
ECCE		47.4	%
% passing 4 sieve		96.4	%
% passing 8 sieve		90.0	%
% passing 60 sieve		46.9	%
Calcium (water solu	ble)	63200	mg/L



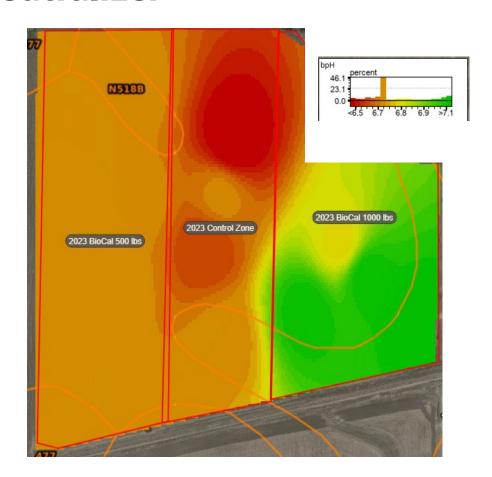


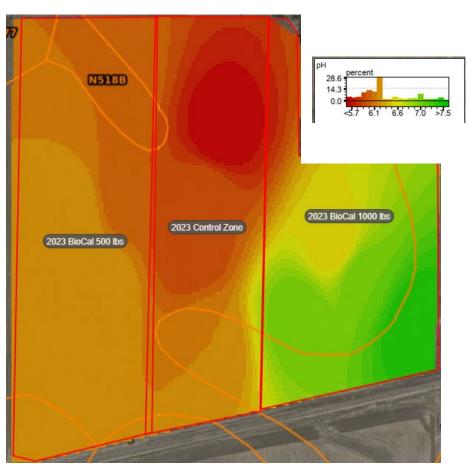
500 Bio-Cal

1000 Bio-Cal



Bio-Cal Increased Mid-Season Soil pH and bpH as Application Rate Increased suggesting added value as a pH neutralizer







OrganiCalTM

Chris Kniffen, Director of Research



OrganiCal™ performance was assessed on alfalfa production in Illinois

OrganiCal™ includes two calcium sources
— finely ground gypsum and 300-mesh
high calcium lime.

OrganiCal™ can improve multiple soil types. Sulfur and calcium can improve the soil structure of heavy soils, and humates can increase plant-available sulfur and calcium levels in light soils.

OrganiCal[™] contains sulfate sulfur, which is necessary for plant protein formation.

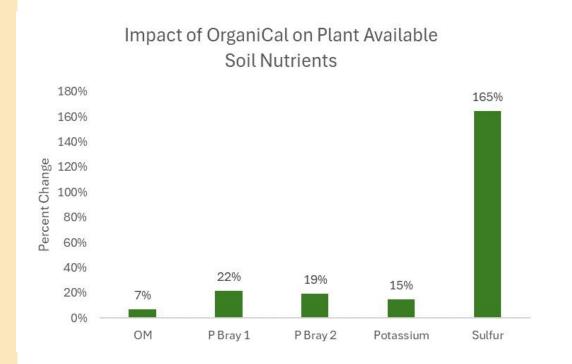
OrganiCal[™] delivers the sulfur your crops need to help prevent sulfur deficiency

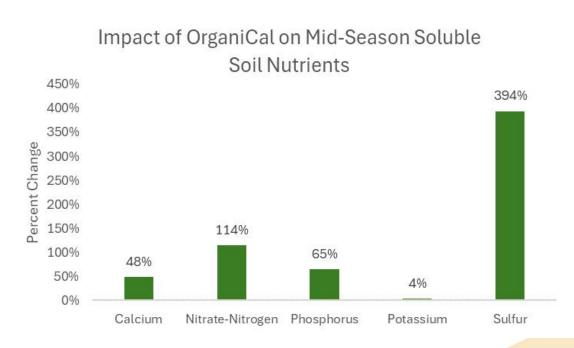
1000 pounds per acre OrganiCal™ was applied along with grower standard practice of 2 ton/acre chicken litter.





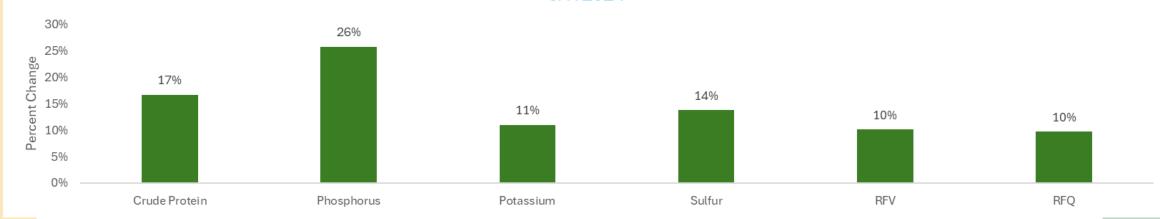
OrganiCalTM increased plant available and soluble soil nutrients with the strongest uplift in reported in sulfur





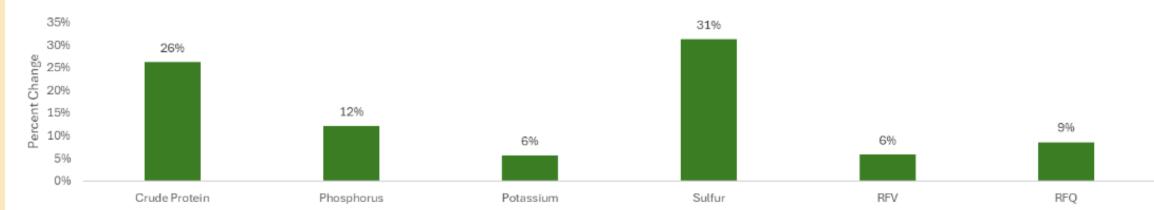
Impact of OrganiCal on First Cutting Alfalfa

6/7/2024



Impact of OrganiCal on Second Cutting Alfalfa

7/23/2024









First Cutting
Treatment (left) Control (right)

Second Cutting

Treatment (left) Control (right)

